

S9074-AQ-GIB-010/248

NAVSEA Technical Publication

**REQUIREMENTS FOR WELDING AND BRAZING
PROCEDURE AND PERFORMANCE
QUALIFICATION**

An excerpt of the above NAVSEA Technical Publication
S9074-AQ-GIB-010/248 dated 1 August 1995 states:

“4.2.1 Responsibility. When this document is specified by the applicable fabrication document, each activity qualifying procedures under the requirements of this document shall prepare written welding procedures and perform the required tests to qualify these procedures. The activity shall notify the authorized representative a minimum of 48 hours prior to the conduct of procedure qualification testing and afford him the opportunity to observe the welding of the test assemblies and the performance of the required nondestructive and destructive testing. The 48-hour time limit may be modified upon agreement between the authorized representative and the activity. Such observation shall be at the discretion of the authorized representative.”

When notifying the respective authorized representative,
please send your email to:

nnws_code_251.fct@navy.mil

M_NNWS_Code_350_Users_US@navy.mil

The authorized representative in your area will be alerted.